



Creamon A3H2M8*9200

Teknor Apex Company - Polyamide 66

General Information

General

Material Status	• Preliminary Data		
Availability	• Asia Pacific	• Latin America	
	• Europe	• North America	
Filler / Reinforcement	• Mineral		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.49	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	0.80	%	
Flow	0.80	%	
Water Absorption (24 hr, 73°F)	0.50	%	ISO 62
Water Absorption (Saturation, 73°F)	4.2	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1.45E+6	psi	ISO 527-1
Tensile Stress (Break)	14500	psi	ISO 527-2
Tensile Strain (Break)	2.3	%	ISO 527-2
Flexural Modulus (73°F)	1.16E+6	psi	ISO 178
Flexural Stress	21800	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	2.4	ft·lb/in ²	ISO 179
Charpy Unnotched Impact Strength (73°F)	17	ft·lb/in ²	ISO 179
Notched Izod Impact Strength (73°F)	1.9	ft·lb/in ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	496	°F	ISO 11357-3

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 4.0	hr
Rear Temperature	500	°F
Middle Temperature	518	°F
Front Temperature	536	°F
Nozzle Temperature	536	°F
Processing (Melt) Temp	509 to 554	°F
Mold Temperature	176 to 230	°F

Notes

¹ Typical properties: these are not to be construed as specifications.